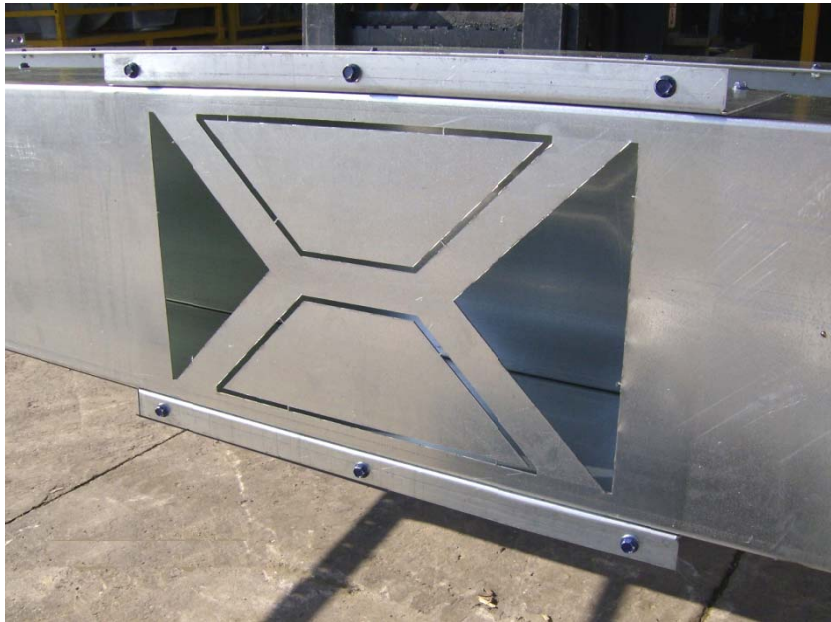


TRUNK EXPLOSION PANEL

INSTALLATION GUIDE

Below is a picture of how your trunk section will look when it arrives. Trunk sections with explosion vents will be shipped with some parts already installed.



1. Make sure you have located the (4) Self-tapping screws with the explosion washers, the (1) Cover plate and the (1) Release plate.
(See pictures below – the cover plate may be already attached to the trunk)

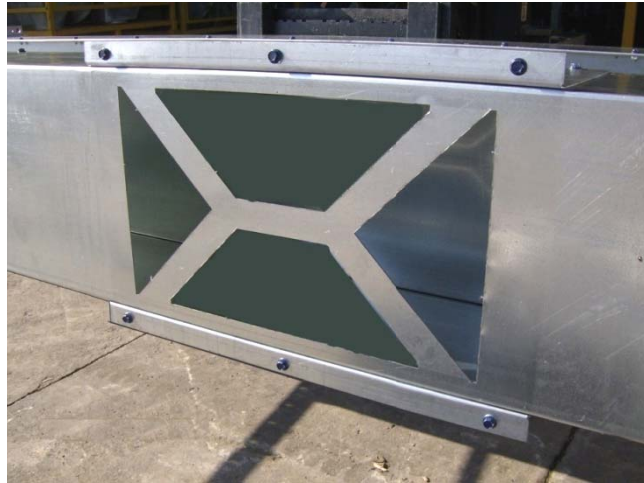


Self-tapping screws with
the explosion washers

(Green washer)



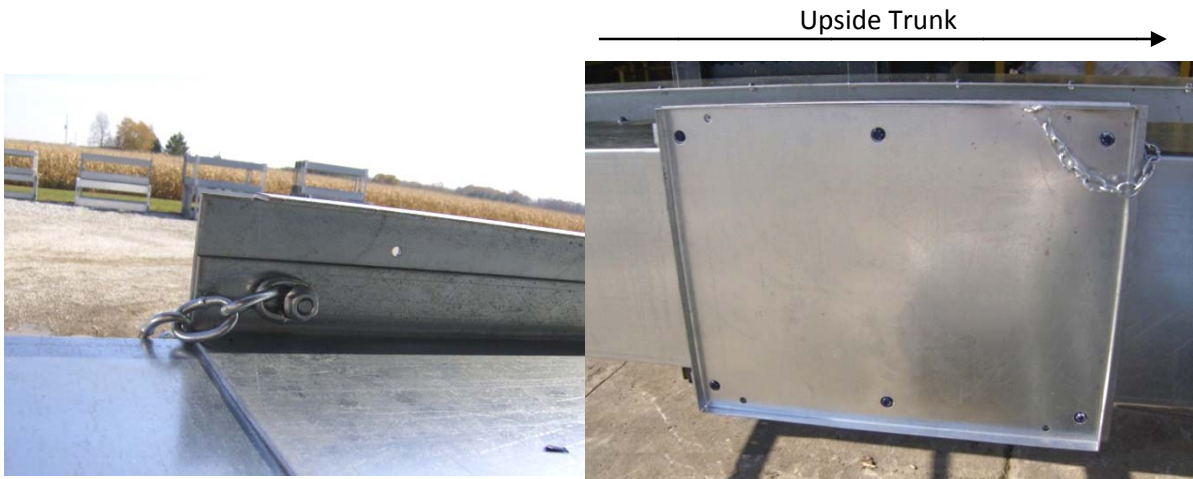
2. Remove metal from vent holes that remains so all vent holes are clear.



3. If not already assembled attach the Cover plate to the trunk section using existing hardware. Tighten all bolts except one on the upside of the trunk where the Release plate chain will attach.



4. Attach the Release plate chain to one of bolts mentioned at the end of step 3.



5. The four remaining holes need to be centered to ensure that in the case of an explosion the washers and not the screw itself bear the pressure and allow the Release plate to detach from the Cover plate. Explosion washers are rated to release under 70 LB of pressure.

TORQUE THESE SCREWS TO 30 IN/LB

**** OVER TORQUING THESE SCREWS COULD CAUSE WASHERS TO FAIL PREMATURELY ****



6. With the Release plate now secured to the Cover plate using the Explosion screws; the Explosion vent is now complete.